



15215

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275627	6	Cylinder liner kit		
2		6			
3	271157	6	• Sealing ring kit		
4	275084	6	• Piston ring kit		
5		6			
6	479873	6	• Piston pin		
7	417466	12	• Lock ring		
8	422619	X	Shim		TH=0,20mm. Shims to adjust the cylinder liner level.
	422620	X	Shim		TH = 0,30mm. Shims to adjust the cylinder liner level.
	422621	X	Shim		TH = 0,50mm. Shims to adjust the cylinder liner level.
9	846731	6	Connecting rod		CLASSIFIED
10	1545479	12	• Screw		
11	1545302	6	• Bushing		
12	848767	1	Crankshaft		SN-XXXXXXXXXX/278924
			10 hole for flywheel		CLASSIFIED
	3825697	1	Crankshaft		SNXXXXXXXXXX/278925-
			14 hole for flywheel		CLASSIFIED
13	422253	1	• Woodruff key		
14	978130	6	• Plug		
15	423080	1	Crankshaft gear		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
16	470595	1	Hub		
17	422124	1	Washer		
18	941494	1	Screw		
19	424525	1	Vibration damper		
20	956601	12	Screw		
21	270124	6	Big end bearing kit		STD D
	270125	6	Big end bearing kit		0,25mmU.S
	270126	6	Big end bearing kit		0,50mm UNDER SIZE
	270127	6	Big end bearing kit		U.S=0,75mm
	270128	6	Big end bearing kit		U.S=1,00mm
	270129	6	Big end bearing kit		U.S=1,25mm
22	270438	7	Main bearing kit		STD D
	270439	7	Main bearing kit		0,25mmU.S
	270440	7	Main bearing kit		0,50mm UNDER SIZE
	270441	7	Main bearing kit		U.S=0,75mm
	270442	7	Main bearing kit		U.S=1,00mm
	270443	7	Main bearing kit		U.S=1,25mm
23	276758	1	Thrust washer kit		STD D
	276759	1	Thrust washer kit		O.S=0,10mm
	276760	1	Thrust washer kit		O.S=0,20mm
	276761	1	Thrust washer kit		O.S=0,30mm
24	864402	1	Flywheel, 10 hole		SN-XXXXXXXXXX/278924
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
24	864997	1	Flywheel, 14 hole		SNXXXXXXXXXX/278925-
25	420794	1	• Gear ring		
26	467773	10	Washer		SN-XXXXXXXXXX/278924
	467773	14	Washer		SNXXXXXXXXXX/278925-
27	478717	10	Screw		SN-XXXXXXXXXX/278924
	478717	14	Screw		SNXXXXXXXXXX/278925-
28	823082	1	Pulley		3-GROOVES, 158mm
	823028	1	Pulley		2-GROOVES, R.C
29	823083	1	Spacer ring		
30	959804	12	Screw		
	955549	12	Screw		FOR 823028
31	941909	12	Spring washer		
32	837476	1	Pulley		4-GROOVES, 182mm
33	959188	12	Screw		

